

MGM Recommended Painting Procedures

Aluminum

- Prepare surface for paint by wiping clean with acetone.
- Apply one coat of automotive self-etching primer
- MGM uses Dupli-Color 1690 Self-Etching Primer from Napa Auto Parts
- Apply two thin coats of top coat paint with approximately ½ hour of drying time between coats.
- If necessary paint can be thinned up to 10% with tap water to aid in spraying.
- Paint requires up to 7 days to fully curing. Its durability and scratch resistance will be lessened until the end of this period.

PVC

- Use Green Scotch-Brite abrasive pads and lightly scuff the vinyl surface.
- Prepare surface for paint by wiping with clean cloth soaked with acetone.
- It is important to always maintain a clean cloth or towel when wiping the PVC to keep from spreading the waxes that the acetone will remove from the surface.
- Apply two to three thin coats of top coat paint with approximate ½ hour of drying time between coats. In the summertime the drying time will be much shorter.
- If necessary paint can be thinned up to 10% with tap water to aid in spraying.
- Paint requires up to 7 days to fully cure. Its durability and scratch resistance will be lessened until the end of this period.

Guns to use to spray our paint.

- Use the largest orifice available for your gun. If you don't have a gun this gun has a 1.8mm orifice and works well:

http://www.amazon.com/gp/product/B0012KJ9SQ/ref=oh_aui_detailpage_o08_s00?ie=UTF8&psc=1#customerReviews

MSDS sheets available in this directory on MGM's website:

<http://www.mgmindustries.com/documents/Paint/MSDS/>