

MGM Industries, Inc.
Series #9000 Vinyl Sliding Patio Door
New Construction Installation Instructions

1. Make sure the rough opening is suitable to allow a level, plumb, and square installation. The sill must be level. If the opening is not suitable, make all needed adjustments NOW to prevent problems during installation.
2. Measure interior overall width and height of door frame. Rough Opening should be 1/2" larger.
3. A. Nailing Fin on all 4: Run a 3/8" bead of silicone sealant around interior face of the nailing fin, about 1/2" from edge to maintain a permanent seal between sheathing and nailing fin.
B. Nailing Fin removed from Sill: Run a 1/4" to 1/2" bead of silicone sealant around interior face of the nailing fin, about 1/2" from edge to maintain a permanent seal between sheathing and nailing fin. Mark a line on the sub-floor from the leading edge of the sheathing across the entire width of the opening. Lay a bed of silicone sealant 3/8" in depth by 1" in wide to maintain a permanent seal between sub floor and door sill. This will assure a water and air barrier to prevent entry under the sill of the door.
4. Set door unit into rough opening. Shim where necessary to make unit plumb and square.
5. Screw, Nail or Staple through nailing fins and into wall studs with minimum 2" anchor. Put a fastener in at least every-other hole.
6. Cover the nailing fins, overlapping the building's exterior sheathing, with a construction grade Building Tape for the best waterproof seal.
7. Make sure the sill track is free of dirt and debris. Adjust the panel operation by turning the adjustment screws clockwise to raise the panel and counter-clockwise to lower the panel.
8. Install the lockset, door stop, and screen latch.
9. A. Cover door sill track during construction to avoid fouling the rollers in the operating panel with dirt and debris.

Caution:

Cover Doors/Windows prior to spray washing of the exterior building surface.